

**Steel Construction Certification Scheme Limited**4 Whitehall Court, Westminster,  
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org)[www.steelconstruction.org](http://www.steelconstruction.org)

# Welding Certificate

**2273 – CPR – 0535 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0535.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

**Manufacturer****STB Engineering Ltd****Facilities of the Manufacturer**

Toadsmoor Road, Brimscombe, Stroud, GL5 2UF

**Standard****BS EN 1090-2:2018****Execution Class**

up to EXC 2 according to BS EN 1090-2:2018

**Welding Process(es)**141 – TIG welding with solid filler material  
135 – MAG welding with solid wire electrode**Base Material(s)**1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2)  
1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2  
EN AW-5083 according to BS EN 573-3  
EN AW-6082 according to BS EN 573-3  
Up to and including S355J2 in accordance with BS EN 10025-2  
Up to and including S355J2H in accordance with BS EN 10210-1  
Up to and including S355J2H in accordance with BS EN 10219-1**Responsible Welding Coordinator**

Mike Lusty – competence assessed by SCCS approved course (up to and including EXC 2)

**Alternate**

n/a

**Attestation**This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.**Date of first issue****May 2016****Date of this issue****19 July 2019****Date of expiry****18 July 2022****Validity Period**

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)**Chairman:**  
Dr S Pike  
MIMMM C.Eng**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI